Data sheet 6ES7312-5BF04-0AB0



SIMATIC S7-300, CPU 312C Compact CPU with MPI, 10 DI/6 DQ, 2 high-speed counters (10 kHz) Integr. power supply 24 V DC, work memory 64 KB, Front connector (1x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital outputs	
— Rated value (DC)	24 V
 Reverse polarity protection 	No
Input current	
Current consumption (rated value)	570 mA
Current consumption (in no-load operation), typ.	90 mA
Inrush current, typ.	5 A
l²t	0.7 A ² ·s
Digital outputs	
 from load voltage L+, max. 	25 mA
Power loss	
Power loss, typ.	8 W
Memory	
Work memory	
integrated	64 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
 Plug-in (MMC), max. 	8 Mbyte
 Data management on MMC (after last programming), min. 	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	

for bit operations, typ.	0.1 μs
for word operations, typ.	0.24 μs
for fixed point arithmetic, typ.	0.32 μs
for floating point arithmetic, typ.	1.1 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	4; OB 80, 82, 85, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
 per priority class 	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
— upper limit IEC counter	999
— upper limit IEC counter ● present	999 Yes
— upper limitIEC counter• present• Type	999 Yes SFB
— upper limit IEC counter • present • Type • Number	999 Yes
— upper limit IEC counter • present • Type • Number S7 times	Yes SFB Unlimited (limited only by RAM capacity)
- upper limit IEC counter • present • Type • Number S7 times • Number	999 Yes SFB
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity	Yes SFB Unlimited (limited only by RAM capacity)
 — upper limit IEC counter • present • Type • Number S7 times • Number Retentivity — adjustable 	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset	Yes SFB Unlimited (limited only by RAM capacity)
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms
upper limit IEC counter • present • Type • Number S7 times • Number Retentivity adjustable preset Time range lower limit upper limit	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer	999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present	999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present • Type	999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present • Type • Number	999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes
upper limit IEC counter • present • Type • Number S7 times • Number Retentivity adjustable preset Time range lower limit upper limit IEC timer • present • Type • Number Data areas and their retentivity	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB Unlimited (limited only by RAM capacity)
upper limit IEC counter • present • Type • Number S7 times • Number Retentivity adjustable preset Time range lower limit upper limit IEC timer • present • Type • Number Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB
- upper limit IEC counter • present • Type • Number S7 times • Number Retentivity - adjustable - preset Time range - lower limit - upper limit IEC timer • present • Type • Number Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB Unlimited (limited only by RAM capacity)
upper limit IEC counter • present • Type • Number S7 times • Number Retentivity adjustable preset Time range lower limit upper limit IEC timer • present • Type • Number Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max.	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB Unlimited (limited only by RAM capacity) 64 kbyte 256 byte
upper limit IEC counter • present • Type • Number S7 times • Number Retentivity adjustable preset Time range lower limit upper limit IEC timer • present • Type • Number Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag	Yes SFB Unlimited (limited only by RAM capacity) 256 Yes No retentivity 10 ms 9 990 s Yes SFB Unlimited (limited only by RAM capacity)

- Number of clock managing	O. A. mannam, huda
Number of clock memories Peta blocks	8; 1 memory byte
Data blocks	Vega via non ratain proportiv en DD
Retentivity adjustable Detentivity present	Yes; via non-retain property on DB Yes
Retentivity preset Local data	165
per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	32 kbyte, Max. 2040 bytes per block
I/O address area	
• Inputs	1 024 byte
Outputs	1 024 byte
of which distributed	1 02+ byte
— Inputs	none
— Outputs	none
Process image	110110
• Inputs	1 024 byte
Outputs	1 024 byte
Inputs, adjustable	1 024 byte
Outputs, adjustable	1 024 byte
Inputs, default	128 byte
Outputs, default	128 byte
Default addresses of the integrated channels	120 Dyte
Default addresses of the integrated charmers Digital inputs	124.0 to 125.1
-	124.0 to 125.1
Digital outputs Digital channels	124.0 (U 124.0
•	266
• Inputs	266
— of which central	266
Outputs	262
— of which central	262
Analog channels	
• Inputs	64
— of which central	64
• Outputs	64
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
• integrated	none
• via CP	4
Number of operable FMs and CPs (recommended)	
● FM	8
• CP, PtP	8
• CP, LAN	4
Rack	
• Racks, max.	1
Modules per rack, max.	8
Time of day	
Clock	
Software clock	Yes
 retentive and synchronizable 	No; Buffered: No, Can be synchronized: Yes
 Deviation per day, max. 	10 s; Typ.: 2 s
 Behavior of the clock following POWER-ON 	the clock continues at the time of day it had when power was switched off
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
supported	Yes
• to MPI, master	Yes
•	

(MDL)	V.
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	
Number of digital inputs	10
of which inputs usable for technological functions	8
integrated channels (DI)	10
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	10
— up to 60 °C, max.	5
vertical installation	
— up to 40 °C, max.	5
Input voltage	
 Rated value (DC) 	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
Input current	
• for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; $0.1/0.3/3/15$ ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	48 $\mu s;$ Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 100 m for technological functions
• unshielded, max.	600 m; for technological functions: No
for technological functions	
— shielded, max.	100 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	6
 of which high-speed outputs 	2; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	6
Short-circuit protection	Yes; Clocked electronically
Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
for redundant control of a load	Yes
Switching frequency	
with resistive load, max.	100 Hz
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with inductive load, max.	0.5 Hz
• on lamp load, max.	100 Hz
of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	2 A
— up to 60 °C, max.	1.5 A
vertical installation	
— up to 40 °C, max.	1.5 A
Cable length	
shielded, max.	1 000 m
• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	0
integrated channels (AI)	0
Analog outputs	
Number of analog outputs	0
integrated channels (AO)	0
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	1.5 mA
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	200 11111
• MPI	Yes
PROFIBUS DP master	No
PROFIBUS DF Illastel PROFIBUS DP slave	No
	No
Point-to-point connection MPI	NO
	107 E l/hit/o
Transmission rate, max.	187.5 kbit/s
Services	V
— PG/OP communication	Yes
— Routing	No V
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
Protocols	
PROFIsafe	No
communication functions / header	
PG/OP communication	Yes
Data record routing	No
Global data communication	
supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
	· ·
 Number of GD packets, receiver, max. 	8
Number of GD packets, receiver, max.Size of GD packets, max.	

	001.1
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
 communication function / S7 basic communication 	Yes
 User data per job, max. 	76 byte
User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
 User data per job, max. 	180 byte; (with PUT/GET)
User data per job (of which consistent), max.	240 byte; as server
S5 compatible communication	2.0 syto, as solve.
• supported	Yes; via CP and loadable FC
Number of connections	100, 114 0.1 4.14 10444.01 0
• overall	6
usable for PG communication	5
reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	5
usable for OP communication	5
 reserved for OP communication 	1
 adjustable for OP communication, min. 	1
 adjustable for OP communication, max. 	5
 usable for S7 basic communication 	2
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, min. 	0
 adjustable for S7 basic communication, max. 	2
S7 message functions	
Number of login stations for message functions, max.	6; Depending on the configured connections for PG/OP and S7 basic
	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
 Variables 	Inputs, outputs, memory bits, DB, times, counters
	inputs, outputs, inclinity bits, DD, times, counters
 Number of variables, max. 	
•	30
— of which status variables, max.	30 30
of which status variables, max. of which control variables, max.	30
of which status variables, max. of which control variables, max. Forcing	30 30 14
 — of which status variables, max. — of which control variables, max. Forcing Forcing 	30 30 14 Yes
 — of which status variables, max. — of which control variables, max. Forcing Forcing, variables 	30 30 14 Yes Inputs, outputs
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max.	30 30 14 Yes
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer	30 30 14 Yes Inputs, outputs 10
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present	30 30 14 Yes Inputs, outputs 10
 — of which status variables, max. — of which control variables, max. Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. 	30 30 14 Yes Inputs, outputs 10 Yes 500
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable	30 30 14 Yes Inputs, outputs 10 Yes 500 No
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max.	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499
 — of which status variables, max. — of which control variables, max. Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof 	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499
 — of which status variables, max. — of which control variables, max. Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. 	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — adjustable — preset	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — preset Service data	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10
— of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — preset Service data • can be read out	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10
- of which status variables, max of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max adjustable - of which powerfail-proof Number of entries readable in RUN, max adjustable - preset Service data can be read out Interrupts/diagnostics/status information	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10
- of which status variables, max of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max adjustable - of which powerfail-proof Number of entries readable in RUN, max adjustable - preset Service data can be read out Interrupts/diagnostics/status information Diagnostics indication LED	30 30 14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10 Yes

ntegrated Functions	
Frequency measurement	Yes
Number of frequency meters	2; up to 10 kHz (see "Technological Functions" manual)
controlled positioning	No
integrated function blocks (closed-loop control)	No
PID controller	No
Number of pulse outputs	2; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
otential separation	
Potential separation digital inputs	
 Potential separation digital inputs 	Yes
 between the channels 	No
 between the channels and backplane bus 	Yes
Potential separation digital outputs	
 Potential separation digital outputs 	Yes
 between the channels 	No
 between the channels and backplane bus 	Yes
solation	
Isolation tested with	600 V DC
mbient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
onfiguration / header	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
STEP 7 Lite	No
configuration / programming / header	
Command set	see instruction list
Nesting levels	8
 System functions (SFC) 	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
imensions	. 50, That or block through
Width	80 mm
	125 mm
Height	
Depth	130 mm
1-1-1-6-	
Veights Weight, approx.	410 g