## **SIEMENS**

## **Data sheet**

## 6ES7517-3TP00-0AB0



SIMATIC S7-1500T, CPU 1517T-3 PN/DP, Central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517T-3 PN/DP
HW functional status	FS11
Firmware version	V3.0
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V18 (FW V3.0) / V14 (FW V2.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	3 Mbyte

• integrated (for data)	8 Mbyte
Load memory	o wibyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Obyte
maintenance-free	Yes
	165
CPU processing times	0.77
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	o wibyte, For DBS with absolute addressing, the max. size is 64 KB
	0 65 535
Number range     Size, max	
• Size, max.	1 Mbyte
	0 65 535
Number range     Sine, may	
• Size, max.	1 Mbyte
OB	A Mb. 4-
Size, max.  Number of free sizes ORs.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max. Flag	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
• Size, max.	16 kbyte
♥ SIZE, IIIAX.	10 KDYLE

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o clock memory bit, grouped into one clock memory byte
Retentivity adjustable	Yes
Retentivity adjustable     Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	of hote, max. To his per block
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	10 004, max. number of modules / submodules
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	and the state of t
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.  PIP ONE	1
PtP CM  • Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available
	slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	V
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP  Interfeces	Yes
Interfaces	2
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces  1. Interface	1
Interface types	Voc. V4
RJ 45 (Ethernet)      Number of parts	Yes; X1
Number of ports     integrated switch	2 Vos
integrated switch  Protocols	Yes
Protocols  • IP protocol	Vec: IDv/
<ul><li>IP protocol</li><li>PROFINET IO Controller</li></ul>	Yes; IPv4 Yes
PROFINET IO Controller      PROFINET IO Device	Yes
▼ FINOLINE FIO DEVICE	169

• SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy Yes PROFINET IO Controller Services - PG/OP communication Yes - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) Yes - IRT PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. 64 512 - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously 8: in total across all interfaces activated/deactivated, max. - Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 250 µs 250 µs to 4 ms — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms 2 ms to 32 ms - for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 64 ms - With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125  $\mu$ s: 375  $\mu$ s, 625  $\mu$ s ... 3 875 µs) Update time for RT — for send cycle of 250 µs 250 µs to 128 ms 500 µs to 256 ms — for send cycle of 500 µs - for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services - PG/OP communication Yes - Isochronous mode No - IRT — PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program Interface types • RJ 45 (Ethernet) Yes: X2 Number of ports • integrated switch No Protocols • IP protocol Yes; IPv4 • PROFINET IO Controller Yes • PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted • Web server Yes Media redundancy Nο **PROFINET IO Controller** Services

<ul><li>— PG/OP communication</li></ul>	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	configured data
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	1 1113 10 312 1113
Services — PG/OP communication	Yes
PG/OP communication  Isochronous mode	
	No No
— IRT	No Year no reason
— PROFlenergy	Yes; per user program
— Prioritized startup	No V
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
Web server	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	INU
Number of connections may	
Number of connections, max.	320; via integrated interfaces of the CPU and connected CPs / CMs
<ul><li>Number of connections, max.</li><li>Number of connections reserved for ES/HMI/web</li></ul>	320; via integrated interfaces of the CPU and connected CPs / CMs 10
Number of connections, max.	320; via integrated interfaces of the CPU and connected CPs / CMs

Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
-	Yes
S7 communication, as server	
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
<ul><li>UDP multicast</li></ul>	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Veb server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
DPC UA	,
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	40
,	
Number of nodes of the client interfaces, recommended max.  Number of elements for one call of	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul><li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li></ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space

— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15,
— Security policies	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
— Number of sessions, max.	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
Number of server methods, max.	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
— Number of program alarms	400
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block,
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	2 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	1 000
Number of alarms for motion technology objects	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
	Yes
Connection display LINK TX/RX  Supported technology objects	100
Supported technology objects	

Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	10 240
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Number of available Extended Motion Control resources for technology objects</li> </ul>	256
<ul> <li>Required Extended Motion Control resources</li> </ul>	
<ul><li>per cam (1 000 points and 50 segments)</li></ul>	2
<ul><li>per cam (10 000 points and 50 segments)</li></ul>	20
<ul> <li>for each set of kinematics</li> </ul>	30
<ul><li>Per leading axis proxy</li></ul>	3
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	70
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0 °C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
configuration / programming / neader	
Programming language	
	Yes
Programming language	Yes Yes
Programming language — LAD	
Programming language — LAD — FBD	Yes
Programming language  — LAD  — FBD  — STL	Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL	Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH	Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection	Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection	Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection	Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection	Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection	Yes Yes Yes Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data	Yes Yes Yes Yes Yes Yes Yes Yes Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection	Yes
Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection	Yes

• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 929 g

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