Data sheet

6ES7515-2TM01-0AB0



SIMATIC S7-1500T, CPU 1515T-2 PN, Central processing unit with work memory 750 KB for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 30 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515T-2 PN
HW functional status	FS04
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V14 (FW V2.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W
Power loss	
Power loss, typ.	6.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	750 kbyte
• integrated (for data)	3 Mbyte

Load memory	
Load memory ◆ Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Gbyle
maintenance-free	Yes
CPU processing times	165
	20 no
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ. CPU-blocks	192 ns
	0.000 Planks (OR ER EQ PR) and HIPT-
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 00 000
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	5 ,
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	27
S7 counter	
Number	2 048
Retentivity	2 040
— adjustable	Yes
— aujustable IEC counter	
Number	Any (only limited by the main memory)
Retentivity	7 ary (oray minico by the main memory)
— adjustable	Yes
— aujustable S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— adjustable IEC timer	160
Number	Any (only limited by the main memory)
Retentivity	7 ary (oray minico by the main memory)
— adjustable	Yes
·	160
Data areas and their retentivity	E42 khuto, la totali quallable retertive manage for hit according
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
	, - , , , , , , , , , , , , , , , , , ,

Deta blastic	
Data blocks	Voo
Retentivity adjustable	Yes
Retentivity preset	No
Local data	64 khyto; may 46 VD aar black
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Page	inseried in total
Rack • Modules per rack, max.	32; CPU + 31 modules
Number of lines, max. Number of lines, max.	32, CPO + 31 modules
Number of lines, max. PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available
O HAMINGE OF ELECTIONS	slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes

PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3
— With IKT and parameterization of odd send cycles	875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
	4
Number of IO Controllers with shared device, max.	
activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
Interface	
Interface types	VV0
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
la sala ra na una manda	No
 Isochronous mode 	110

IDT	No
— IRT — PROFlenergy	No Yes; per user program
Pronellergy Prioritized startup	No
— Number of connectable IO Devices, max.	
	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Number of connectable IO Devices for RT, max.	32
— of which in line, max.	32
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
 Isochronous mode 	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
 Autocrossing 	Yes
 Industrial Ethernet status LED 	Yes
	163
Protocols	
Protocols PROFisafe	No
Protocols PROFIsafe Number of connections	No
Protocols PROFIsafe Number of connections • Number of connections, max.	No 192; via integrated interfaces of the CPU and connected CPs / CMs
Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10
Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10
Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16
Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes
Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ.	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
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Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max.	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy Media redundancy MRP MRP Switchover time on line break, typ. Number of stations in the ring, max.	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy — Media redundancy — MRP MRP — MRP interconnection, supported — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as server	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max.	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes See online help (S7 communication, user data size)
Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max.	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte
Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication PG/OP communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes
Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006)	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes
Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication PG/OP communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported	No 192; via integrated interfaces of the CPU and connected CPs / CMs 10 108 16 Yes only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes

— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
 Runtime license required 	Yes; "Medium" license required
OPC UA Client	Yes
 Application authentication 	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
Number of connections, max.	10
 Number of nodes of the client interfaces, recommended max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
 Number of sessions, max. 	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	50
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	5 000
Alarms and Conditions	Yes
Number of program alarms	200
Number of program alarms Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
·	100
S7 message functions	

Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	800
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
 Status/control variable 	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
Wotton Control	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	2 400
technology objects	
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
the contract of the contract o	
— per synchronous axis	160
· · · · · · · · · · · · · · · · · · ·	160 80
— per synchronous axis	
— per synchronous axis — per external encoder	80
per synchronous axisper external encoderper output cam	80 20
per synchronous axisper external encoderper output camper cam track	80 20 160
 per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources 	80 20 160 40
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Number of available Extended Motion Control resources for technology objects	80 20 160 40
 per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources 	80 20 160 40 120
 per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) 	80 20 160 40 120
 per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) for each set of kinematics 	80 20 160 40 120 2 20 30
 per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) for each set of kinematics Per leading axis proxy 	80 20 160 40 120 2 20
 per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) for each set of kinematics Per leading axis proxy Positioning axis Number of positioning axes at motion control cycle 	80 20 160 40 120 2 20 30
 per synchronous axis per external encoder per output cam per cam track per probe Number of available Extended Motion Control resources for technology objects Required Extended Motion Control resources per cam (1 000 points and 50 segments) per cam (10 000 points and 50 segments) for each set of kinematics Per leading axis proxy Positioning axis 	80 20 160 40 120 2 20 30 30

PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
 High-speed counter 	Yes
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	0°C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g

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